

**Safety Data Sheet**  
*acc. to OSHA HCS*

Printing date 06/01/2022

Version 3.0

Last revision 06/01/2022

**1 Identification**

- **Product name:** EpoxyMount Resin - Part A
- **Part number:**  
145-10005, 145-10020  
145-10010, 145-10025
- **Application of the substance / the mixture** Epoxy resin
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
2376 East Pacifica Place  
USA-RANCHO DOMINGUEZ, CA 90220  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtrec: +1 (202) 483-7616

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS09 Environment

Aquatic Chronic 2    H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irritation 2    H315 Causes skin irritation.  
Eye Irritation 2A    H319 Causes serious eye irritation.  
Sensitization - Skin 1    H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07



GHS09

- **Signal word** Warning

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**Product name: EpoxyMount Resin - Part A**

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- **Hazard-determining components of labeling:**

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $\leq$  700)

- **Hazard statements**

Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.  
Toxic to aquatic life with long lasting effects.

- **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Avoid release to the environment.  
Wear protective gloves / eye protection / face protection.  
If on skin: Wash with plenty of water.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Take off contaminated clothing and wash it before reuse.  
If skin irritation or rash occurs: Get medical advice/attention.  
Specific treatment (see on this label).  
If eye irritation persists: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
Collect spillage.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Hazardous components and components with occupational exposure limits:**

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq$ 700)	70-80%
	⚠ Aquatic Chronic 2, H411; ⚠ Skin Irritation 2, H315; ⚠ Eye Irritation 2A, H319; ⚠ Sensitization - Skin 1, H317	

- **Non-hazardous components:**

120547-52-6	Aliphatic Glycidyl Ether	20-30%
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- **Additional information:** The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

### 4 First-aid measures

- **Description of first aid measures**

- **General information:** Immediately remove any clothing soiled by the product.

- **After inhalation:**

Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- **Information for doctor:**

- **Most important symptoms and effects, both acute and delayed**

Allergic reactions  
Dermatitis  
Eye irritation

- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.

- **Special hazards arising from the substance or mixture** No further relevant information available.

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Product name: EpoxyMount Resin - Part A

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- **Advice for firefighters**
- **Protective equipment:** No special measures required.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
  - Do not allow product to reach sewage system or any water course.
  - Do not allow to enter sewers/ surface or ground water.
  - Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
  - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  - Dispose contaminated material as waste according to item 13.
  - Ensure adequate ventilation.
- **Reference to other sections**
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
  - Ensure good ventilation/exhaustion at the workplace.
  - Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Unsuitable materials for receptacle: copper
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
  - Keep receptacle tightly sealed.
  - Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
  - The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from foodstuffs, beverages and feed.
  - Immediately remove all soiled and contaminated clothing.
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**
  - Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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**Product name: EpoxyMount Resin - Part A**

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**Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

**Eye protection:**

Tightly sealed goggles

### 9 Physical and chemical properties

· <b>Information on basic physical and chemical properties</b>	
· <b>General Information</b>	
· <b>Appearance:</b>	
Form:	Liquid
Color:	Yellow tint
· <b>Odor:</b>	Odorless
· <b>Odor threshold:</b>	Not determined.
· <b>pH-value:</b>	Not determined.
· <b>Change in condition</b>	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	266 °C (510.8 °F)
· <b>Flash point:</b>	252 °C (485.6 °F)
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
Lower:	Not determined.
Upper:	Not determined.
· <b>Vapor pressure:</b>	Not determined.
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Specific gravity:</b>	1.01
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with Water:</b>	Slightly soluble.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
Dynamic at 20 °C (68 °F):	400-700 mPas
Kinematic:	Not determined.
· <b>Solvent content:</b>	
VOC content:	0.00 %
· <b>Other information</b>	No further relevant information available.

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Product name: EpoxyMount Resin - Part A

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## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**  
Keep away from oxidising agents and acidic substances.  
Contact with acrylates, aldehydes, atmospheric moisture, halogenates organic and ketones
- **Incompatible materials:** Copper and copper alloys
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

**25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $\leq$  700)**

Oral	LD50	30,000 mg/kg (rat)
Dermal	LD50	23,000 mg/kg (rabbit)

- **Primary chemical irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**

- **Aquatic toxicity:**

**25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $\leq$  700)**

EC50 (48 h)	1.8 mg/l (water flea)
LC50 (96 h)	2 mg/l (rainbow trout)
ErC50(72h)	11 mg/l (fresh water algae)
IC50(18h)	42.6 mg/l (bacteria)

- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.

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**Product name: EpoxyMount Resin - Part A**

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Danger to drinking water if even small quantities leak into the ground.  
Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:** Contact waste processors for recycling information.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	not regulated
<ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	not regulated
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT, ADN, IMDG, IATA</b></li> <li>· <b>Class</b></li> </ul>	not regulated
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	not regulated
<ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>	Yes
<ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>	not regulated

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

- **Sara**

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

- **Hazardous Air Pollutants**

None of the ingredients is listed.

- **Proposition 65**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

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**Product name: EpoxyMount Resin - Part A**

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· <b>Chemicals known to cause reproductive toxicity for females:</b>
None of the ingredients is listed.
· <b>Chemicals known to cause reproductive toxicity for males:</b>
None of the ingredients is listed.
· <b>Chemicals known to cause developmental toxicity:</b>
None of the ingredients is listed.
· <b>Chemical safety assessment:</b> A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Technical Services
- **Contact:** Pablo Mendoza
- **Last revision / supersedes version:** 06/01/2022 / 2.1
- **Supersedes date:** 02/07/2022
- **Abbreviations and acronyms:**
  - ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - VOC: Volatile Organic Compounds (USA, EU)
  - LC50: Lethal concentration, 50 percent
  - LD50: Lethal dose, 50 percent
  - PBT: Persistent, Bioaccumulative and Toxic
  - vPvB: very Persistent and very Bioaccumulative
  - OSHA: Occupational Safety & Health
  - TLV: Threshold Limit Value
  - PEL: Permissible Exposure Limit
  - REL: Recommended Exposure Limit
  - Skin Irritation 2: Skin corrosion/irritation – Category 2
  - Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
  - Sensitization - Skin 1: Skin sensitisation – Category 1
  - Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

**Safety Data Sheet**  
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**1 Identification**

- **Product name:** EpoxyMount Hardener - Part B
- **Part number:**  
145-10005, 145-10020  
145-10015, 145-10030
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
2376 East Pacifica Place  
USA-RANCHO DOMINGUEZ, CA 90220  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtrec: +1 (202) 483-7616

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corrosion 1B      H314 Causes severe skin burns and eye damage.  
Eye Damage 1      H318 Causes serious eye damage.



GHS07

Acute Toxicity - Dermal 4      H312 Harmful in contact with skin.  
Sensitization - Skin 1      H317 May cause an allergic skin reaction.  
Aquatic Chronic 3      H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS07



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**Product name: EpoxyMount Hardener - Part B**

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· **Signal word** Danger· **Hazard-determining components of labeling:**

2-piperazin-1-ylethylamine  
Benzyl alcohol  
3-aminomethyl-3,5,5-trimethylcyclohexylamine  
triethylenetetramine

· **Hazard statements**

Harmful in contact with skin.  
Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.  
Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Do not breathe dusts or mists.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Avoid release to the environment.  
Wear protective gloves/protective clothing/eye protection/face protection.  
If swallowed: Rinse mouth. Do NOT induce vomiting.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a poison center/doctor.  
Specific treatment (see on this label).  
Take off contaminated clothing and wash it before reuse.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
Store locked up.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**· **Description:** Mixture of the substances listed below with nonhazardous additions.· **Hazardous components and components with occupational exposure limits:**

100-51-6	Benzyl alcohol ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Acute Toxicity - Inhalation 4, H332	20-30%
140-31-8	2-piperazin-1-ylethylamine ⚠ Skin Corrosion 1B, H314; Eye Damage 1, H318; ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317; Flammable Liquids 4, H227; Aquatic Chronic 3, H412	20-<25%
112-24-3	triethylenetetramine ⚠ Skin Corrosion 1B, H314; ⚠ Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317; Aquatic Chronic 3, H412	5-10%
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine ⚠ Skin Corrosion 1B, H314; ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317; Aquatic Chronic 3, H412	5-10%

· **Non-hazardous components:**

Proprietary Ingredient	40-50%
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· **Additional information:** The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

### 4 First-aid measures

· **Description of first aid measures**· **General information:**

Immediately remove any clothing soiled by the product.  
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

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### Product name: EpoxyMount Hardener - Part B

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- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
Allergic reactions  
Dermatitis  
Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Keep away from ignition sources
- **Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Do not allow to enter sewers/ surface or ground water.  
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Unsuitable materials for receptacle: copper
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Protect from extreme temperatures.  
Keep receptacle tightly sealed.  
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

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Product name: EpoxyMount Hardener - Part B

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## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.  
At this time, the other constituents have no known exposure limits.

<b>100-51-6 Benzyl alcohol</b>	
WEEL	Long-term value: 10 ppm
<b>112-24-3 triethylenetetramine</b>	
WEEL	Long-term value: 6 mg/m <sup>3</sup> , 1 ppm Skin

- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Eye protection:**



Tightly sealed goggles

## 9 Physical and chemical properties

<b>Information on basic physical and chemical properties</b>	
<b>General Information</b>	
<b>Appearance:</b>	
<b>Form:</b>	Liquid
<b>Color:</b>	Yellow tint
<b>Odor:</b>	Ammonia-like
<b>Odor threshold:</b>	Not determined.
<b>pH-value at 20 °C (68 °F):</b>	10-12
<b>Change in condition</b>	
<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	205.4 °C (401.7 °F)

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**Product name: EpoxyMount Hardener - Part B**

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· <b>Flash point:</b>	Not applicable.
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure:</b>	Not determined.
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Specific gravity:</b>	1.1
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with Water:</b>	Slightly soluble.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic at 20 °C (68 °F):</b>	500-900 mPas
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	20.8 %
<b>VOC content:</b>	20.83 %
<b>Solids content:</b>	0.0 %
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**  
Keep away from oxidising agents and acidic substances.  
Contact with acrylates, aldehydes, atmospheric moisture, halogenates organic and ketones
- **Incompatible materials:** Copper and copper alloys
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>		
<b>ATE (Acute Toxicity Estimate)</b>		
Oral	LD50	2,308 mg/kg
Dermal	LD50	1,923 mg/kg
Inhalative	LC50/4 h	52.8 mg/l

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<b>100-51-6 Benzyl alcohol</b>		
Oral	LD50	1,230 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)
<b>140-31-8 2-piperazin-1-ylethylamine</b>		
Oral	LD50	2,140 mg/kg (rat)
Dermal	LD50	880 mg/kg (rabbit)
<b>112-24-3 triethylenetetramine</b>		
Oral	LD50	2,500 mg/kg (rat)
Dermal	LD50	805 mg/kg (rabbit)
<b>2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine</b>		
Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)

- **Primary chemical irritant effect:**

- **on the skin:** Caustic effect on skin and mucous membranes.

- **on the eye:**

- Strong caustic effect.
- Strong irritant with the danger of severe eye injury.

- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

- Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

- None of the ingredients is listed.

- **NTP (National Toxicology Program)**

- None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

- None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Harmful to fish

- **Additional ecological information:**

- **General notes:**

- Water hazard class 2 (Self-assessment): hazardous for water

- Do not allow product to reach ground water, water course or sewage system.

- Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Danger to drinking water if even small quantities leak into the ground.

- Harmful to aquatic organisms

- Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

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- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	UN2815
<ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG, IATA</b></li> </ul>	N-Aminoethylpiperazine solution N-AMINOETHYLPIPERAZINE solution
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT</b></li> </ul> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>	8 Corrosive substances 8, 6.1
<ul style="list-style-type: none"> <li>· <b>IMDG</b></li> </ul> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>	8 Corrosive substances 8/6.1
<ul style="list-style-type: none"> <li>· <b>IATA</b></li> </ul> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>	8 Corrosive substances 8 (6.1)
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	III
<ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>	No
<ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> <li>· <b>Hazard identification number (Kemler code):</b></li> <li>· <b>EMS Number:</b></li> <li>· <b>Stowage Category</b></li> <li>· <b>Stowage Code</b></li> </ul>	Warning: Corrosive substances 86 F-A,S-B B SW2 Clear of living quarters.
<ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>	Not applicable.

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<b>· Transport/Additional information:</b>	
<b>· DOT</b>	
<b>· Quantity limitations</b>	On cargo aircraft only: 60 L On passenger aircraft/rail: 5 L
<b>· Limited quantities (LQ)</b>	5L
<b>· Transport category</b>	3
<b>· Tunnel restriction code</b>	E
<hr/>	
<b>· IMDG</b>	
<b>· Limited quantities (LQ)</b>	5L
<b>· Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
<b>· UN "Model Regulation":</b>	UN 2815 N-AMINOETHYLPIPERAZINE SOLUTION, 8 (6.1), III

## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture**  
No further relevant information available.
- Sara**

<b>· Section 355 (extremely hazardous substances):</b>
None of the ingredients is listed.
<b>· Section 313 (Specific toxic chemical listings):</b>
None of the ingredients is listed.
<b>· TSCA (Toxic Substances Control Act):</b>
All components have the value ACTIVE.
<b>· Hazardous Air Pollutants</b>
None of the ingredients is listed.
<b>· Proposition 65</b>
<b>· Chemicals known to cause cancer:</b>
None of the ingredients is listed.
<b>· Chemicals known to cause reproductive toxicity for females:</b>
None of the ingredients is listed.
<b>· Chemicals known to cause reproductive toxicity for males:</b>
None of the ingredients is listed.
<b>· Chemicals known to cause developmental toxicity:</b>
None of the ingredients is listed.
<b>· Chemical safety assessment:</b> A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS:** Technical Services
- Contact:** Pablo Mendoza
- Last revision / supersedes version:** 06/01/2022 / 2.1
- Supersedes date:** 02/07/2022
- Abbreviations and acronyms:**  
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association

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EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety &amp; Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Liquids 4: Flammable liquids – Category 4

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Sensitization - Skin 1: Skin sensitisation – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3